



T: LOADING PLUG AND
DUTER RACE SDF T ZONE
Y: GREASE HOLE

Tolerance	0.5~3	3~6	6~30	>30~120	>120~400	>400~1000	>1000~2000
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

Radial clearance: $\le 0.3\text{mm}$
Axial clearance: $\le 0.36\text{mm}$

NO.	REMARK	NAME OF PART	QUANTITY	MATERIAL
8		GREASE	6	
7		TAPER PIN	1	45
6		LOADING PLUG	1	50Mn
5		INNER RACE	1	50Mn
4		SEAL	2	NBR
3		SEPARATOR	155	PA-1010
2		STEEL BALL	155	GCr15
1		DUTER RACE	1	50Mn

APP.	CHK	DWG.	WEIGH SCALE	171Kg	113.25.1455.00.00.10
Stumm Prazision GmbH				SLEWING RING QUA1455.25	